

Instructions for assembling Trigger, Cap, and Handle for Revere Ware tea Kettles

1. **Remove the old cap and trigger.** Remove the old cap and trigger by pushing the pins out of the holes they go through to connect them to the kettle. (You may have to snip the ends off of the pins for pins that are visibly crimped.) If this doesn't work, break the old bakelite parts and snip the pins in the middle.

2. **Install the new cap.** After removing the old cap, place new cap in position on the spout. Place spring in position to line up with the lower holes in cap. Be sure that one end of the spring rests against the spout and the other end rests against the ledge of the cap to provide tension. Holding spring in position with one hand, insert pin through lower hole of cap and through spring. (see Fig 1).

3. **Install trigger.** Place trigger in position to line up with the top hole of the cap and insert pin, making sure the trigger is placed through the opening in the steel support for the handle; it is easiest to insert the trigger from the handle side.

4. **Replace handle.** (If you are only replacing the cap and trigger, skip this step. It is unnecessary to remove the handle when replacing the cap and trigger.) Simply remove the screw at the back of the handle. Then bend handle upward and remove the screw at front of handle where it is joined to the steel support. Install the new handle by reversing this procedure i.e., install and tighten screw at front of handle and then do the same at back of handle. (see Fig 2)

Pin notes: We supply two types of pins; a straight pin and a cotter pin. For some kettles, the straight pin will be too loose and may not hold firmly in place. If this happens, use the cotter pin instead and bend over the ends to keep it in place. Note that we also provide one extra pin or each type just in case you lose one.

Handle notes: Revere Ware kettles over the years used screws of different lengths and thread patterns, so we include one of each type that you may need.

